Fancy Maple M-1 Carbine, Mannlicher style — note the carved bobcat on the butt.

M-1 Carbine Mannlicher style is also available with tips matching the pistolgrip cap. The illustration is a cocobolo tip.

Tip and Caps

If you wish to install or replace a tip and cap yourself, we provide blocks you can shape to your stock along with a dowel and hardwood spacers. Illustrated are blocks of popular tiger maple. Other popular woods are select walnut, rosewood, blackwood, cocobolo, and zebra wood.

Recoil and Butt Pads

Only Pachmayr recoil and butt pads are handled. Illustrated is their Field-weight model for heavy recoil; for lighter rifle models you may prefer the lightweight recoil pad or butt pad. All three pads are available in brown, red or black.

See our order form for a list of all our products and services — stocks, sling swivels, checkering, checkering patterns, M-1 accessories, glossy or oil finishing and finishes, bedding, sportterizing and gunsmithing. All at current prices.

Royal Arms, Inc.

10064 Bert Acosta Street ▪ Santee, California 92071 ▪ 714: 448-5466

Royal Arms, Inc.

These stocks, like all Royal stocks are lightweight design with high Monte Carlo comb, cheekpiece, and 3/8" castoff.

STOCKS AND WOODS All Royal Arms stocks need only a light final sanding. Inletting is held to very close tolerances, giving virtually a press fit for most standard barreled actions. Most rifle models are available in left as well as right hand styles.

Hardwood forend tips and pistolgrip caps are in colors complimenting the wood in the individual stock. The tips and caps are installed with 2 holly and 2 walnut spacers. *No* part of our stocks are plastic — only 100% quality hardwoods are used. No utility grades of wood are used, our grades range from Standard to Special Selection.

Each and every model is available in choice walnut, myrtle, maple and cherry. To make sure you obtain a fancy stock exactly as you desire we will send you a color polaroid photo of the stocks we have that best fits your description upon request. (The charge for this will be refunded with your stock order.)

If you wish, we'll make you a stock from your own wood.

CARVING STYLES Make your choice — carved or plain — either way we guarantee satisfaction. Should you desire a carved stock, we can supply deer scene, cougar, bear, antelope, javelina, (bobcat on M-1 Carbine only), and other animals or varmints if you specify. We also produce carved stocks with plain butts. All carved stocks have oak leaves carved on the forends, grips and

next to the cheekpiece. The carved stock with no scene on the butt does not have oak leaves next to the cheekpiece.

INLETTING AND FINISHING We maintain a complete inletting and finishing department thoroughly experienced in this delicate work. Finishes are available in either hand rubbed oil or glossy epoxy. We meticulously install butt pads, recoil pads, and sling swivels, according to your specifications.

CHECKERING Decal checkering patterns designed by Stan De Treville are distributed by Royal Arms for both professionals and amateurs. If you wish, we will do the checkering — you pick the pattern. (Send for checkering brochure.)

GUNSMITHING AND SPORTERIZING Royal's gunsmithing department does precision work such as rechambering, installing sights, blueing, as well as sporterizing military rifles. By utilizing our sporterizing services you can obtain a superb custom rifle at reasonable prices.

Finishing kits and the supplies you need for working on your stock are listed on our order form. All of our material is of the highest quality obtainable and is fully guaranteed to please.

HERE'S WHAT BUT A FEW OF OUR CUSTOMERS HAVE WRITTEN TO US . . . *UNSOLICITED!*

". . . I think the Royal carved stock is very beautiful and want one for every rifle I own."
R. J., Georgetown, Kentucky

". . . I have purchased a few stocks from you recently and find them to be a better buy than the ones I have been getting."
L. G., Gun Dealer
Clearfield, Penna.

". . . just a line to let you know how pleased I am with the stock you sent me. It is beautiful, so good in fact I am going to restock all my guns."
R. B., Brown Mills, N.J.

". . . I received the stock and it was all your picture shows, a very nice stock in shape—inletting—carving. I could not make one by hand for 4 times the price of your stock. I now can really recommend your stock to anybody."
W. L. P., Gunsmith
Custisville, Penna.

". . . your stocks were everything I could expect."
C. P., Gun Dealer
Bellbrook, Ohio

". . . my husband was delighted with the stock you sent. The way it's finished is something of which he is justly proud."
Mrs. R. T.
Reedsport, Oregon

". . thank you for the nice stock, I am well pleased with your selection and prompt service. From now on all my rifles will be stocked with Royal Arms."
C. A. F., Aurora, Colorado

". . . just a line to let you know that I am very happy with the M-1 Carbine Mannlicher type stock. It fitted up very well with a minimum of labor."
G. M., Barryton, Michigan

". . . I've used two of your stocks and I want to compliment you on your inletting."
P. G., Bangor, Maine

". . . the stock I purchased from you for my 03A3 finished up to be about the finest stock I have seen, the carving is clear and the whole stock is beautiful."
G. M., Warwick, R.I.

". . we were well pleased with the stock you sent us. The wood was very good for the price and the stock needed just enough inletting to make a custom fit possible. Our customer was very pleased with the end result."
C. C., Gun Dealer
Flint, Michigan

". . . your stocks arrived this morning, they look real good as usual."
F. H., Gun Dealer
Oroville, Calif.

". . . I received my stock a few days ago and I am more than satisfied with it and you don't know how I appreciate such a beautiful piece of wood, and carving."
L. H., Detroit, Michigan

". . . I have occasion to recommend your stocks quite a few times. My experience has been that the Royal stock is the easiest of any machined stock for the amateur to deal with."
P. O. Ackley, Gunmaker
Salt Lake City, Utah

A MESSAGE FROM OUR PRESIDENT:

Our large inventory permits us to give you rapid service —action is taken the day your order is received. With prompt, efficient service in our plant, early delivery is assured since we ship via air post, ANYWHERE.

Royal Arms' policy is to offer the ultimate in craftmanship and the finest quality in all materials. Our method of carving is original and has been designed for maximum efficiency of operation, enabling our customers to obtain the best at reasonable prices.

You cannot find a stock produced at any price that will compare with a Royal for ease in inletting and finishing or for precise workmanship and functional as well as beautiful design.

If you cannot find what you require on our order form, write to us and tell us your problem. We can help you. And if you're in the San Diego area . . . stop in for a cup of coffee and take a tour of our plant. Our success depends on your satisfaction!

Sincerely,
Mitchell Mead
Mitchell Mead
Royal Arms, Inc.

All of us at Royal Arms are proud of our record. Over 40 years' experience in fine craftsmanship enable us to bring you rifle stocks of superior quality. Service and customer satisfaction are guaranteed — our rifle stocks are comparable with the finest custom work, readily bedded and beautifully finished at realistic prices.

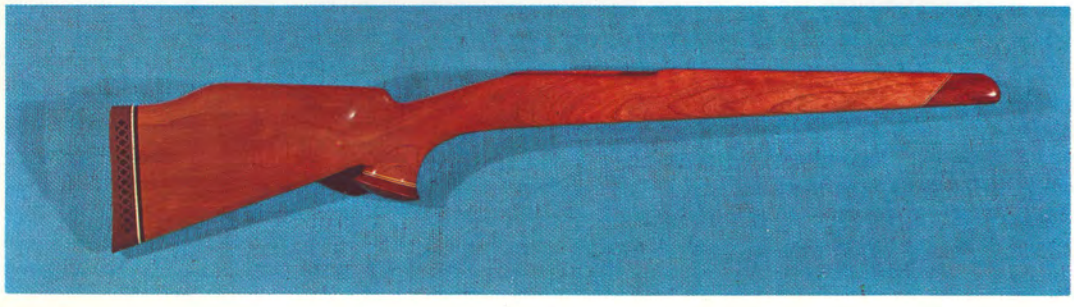
The cover illustration is an M-1 Carbine mounted on a Fancy AAA myrtle sporter stock with walnut tip and cap, Uncle Mike's sling swivels, and a glossy finish.

Rapidly becoming our most popular style — carved grips and forend with no scene on the butt — using fancy grade woods. The carved oak leaves serve as checkering. The plain butt makes a splendid rifle showing the figured wood. The stock illustrated is a Fancy AAA fiddleback walnut with rosewood tip and cap for a 1917 Enfield.

Fancy AAA curly maple stock is enhanced by walnut tip and cap—plain with glossy finish to bring out the highlights and beauty of the natural wood. Model shown is for a left hand Springfield 03A3.

Special Selection crotch walnut stock with cocobolo tip and cap is shown finished in glossy luster. Note detailed carved deer scene on the butt.

Fancy AAA myrtle stock is shown with rosewood tip and cap. This Enfield stock is glossy finished. Note the carved deer scene finished in oil.



Fancy cherry, plain, with walnut tip and cap — glossy finish for a Springfield 03A3.

Carbine Sporter with Royal carved stock, maple; high gloss blue by Williams Guns Sight Co.; Williams Guide rear sight and Shorty ramp.

11

SPORTERIZING THE M1 CARBINE

WHILE COLLECTORS of martial shoulder arms undoubtedly will leave their M1 Carbines in "as issued" state, many civilian carbineers will want to convert these handsome little rifles into sporters. The carbine is unusually well suited to such conversion. Even in battle dress, it looks more like a smallbore sporter than a deadly efficient military weapon. This probably is a reflection of its design by Winchester, a leading producer of sporting arms. Aside from rebluing, which will be necessary with surplus weapons, turning the M1 Carbine into a sporter usually involves replacing the stock and installing new sights.

The GI stock has good lines for a military design, but the unattractive oiler-and-sling cutout spoils its appearance and this hole can't be filled in without giving the stock a patched-up look. Also, stocks of surplus weapons usually are so oil-soaked that satisfactory refinishing is, in most cases, a practical impossibility. Replacement stocks now are available in a variety of sporting styles and in a wide range of prices. Your .30 M1 Carbine sporter can be as plain or fancy as your tastes or pocket book may dictate.

Although quite adequate for military purposes, the issue sights leave much to be desired for civilian use in either target shooting or hunting. For the sake of accuracy and convenience of adjustment, these sights should be replaced. You have a choice of several different combinations of metallic sights and, should you wish to equip your carbine with a scope, a number of mounts recently have been designed for this weapon.

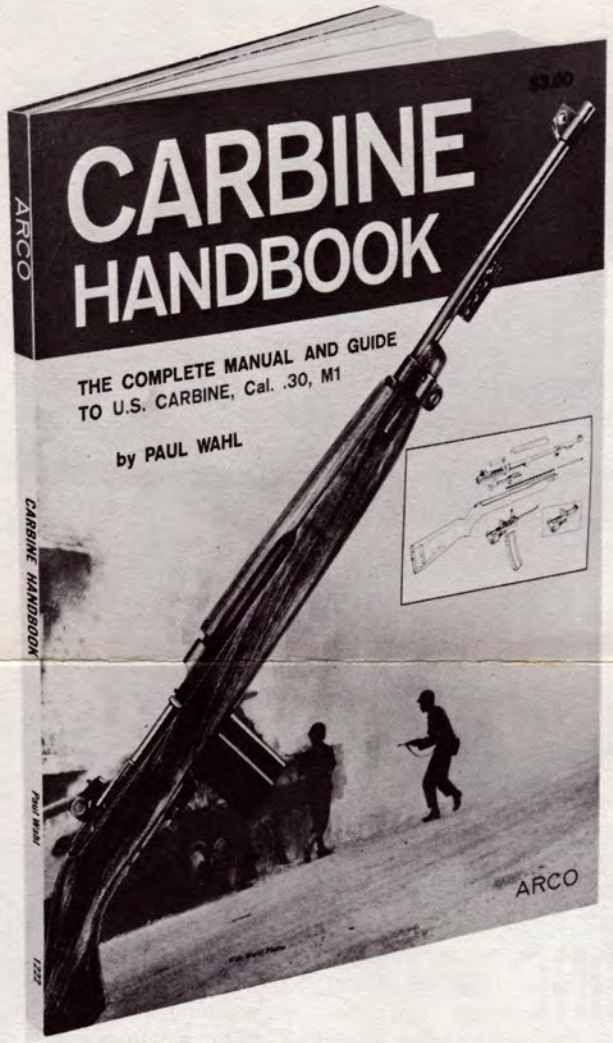
For hunting in those places where semiautomatic rifles are banned, to permit the use of light handloads (which lack sufficient power to operate the mechanism), the M1 Carbine is readily modified for manual operation only—including its conversion to pump action.

Several excellent .22 wildcats, based on the .30 Carbine case, have been developed, making the M1 Carbine a more effective varmint rifle.

Ever since World War II, there has been considerable interest in the sporterizing of military rifles. No other semiautomatic combat weapon makes as attractive a sporter as does the M1 Carbine. Much, if not all, of the work of sporterizing it may be done in a home workshop by the average amateur gunsmith.

Sporter Stocks

The major item in sporterizing the M1 Carbine is replacement of the military stock. Completely finished, as well as semi-finished, sporter stocks for the carbine are available from three leading gunstock makers: Bishop, Fajen, and Royal Arms.



CUT

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TO RECEIVE YOUR COPY enclose $3.00 (add 12c in Calif.) with this coupon and send to ROYAL ARMS, INC.

NAME.....

ADDRESS.....

CITY.....STATE.....

Royal Arms, Inc.

10064 BERT ACOSTA STREET
SANTEE, CALIFORNIA 92071

CUT

Royal Arms. "World's Largest Manufacturer of Carved Gun Stocks," furnishes its M1 Carbine stocks in "Sporter" and "Mannlicher" models, plain as well as carved, in choice of cherry, maple, myrtle or walnut. Fore-end tip, pistol grip cap, and line spacers are in contrasting hardwoods. "Mannlicher" stock is available also with plain tip for fitting conventional muzzle cap. All of these stocks have high Monte Carlo comb and cheekpiece, full pistol grip with flared bottom, ⅜" cast-off. Inletting is held to very close tolerances and the outside of the stock needs only light sanding. This is as "finished" a "semi-finished" stock as you're likely to find.

Typically, sporter stocks for the M1 Carbine employ the military front band assembly or a similar inside barrel band and require use of a hand guard. Royal carbine stocks, however, are designed for use without a hand guard (for those who want them, matching hand guards are available for $7.50 extra). It is recommended that a suitable machine screw (e.g., 10-32 fillister head) be used to hold the stock to the front of the receiver. A hole must be drilled and tapped in the bottom of the receiver forward of front trigger housing retaining lug; stock must be drilled for corresponding hole (spotted at factory). Generally speaking, this is a job for a gunsmith. "Mannlicher" stock will need a muzzle cap or barrel band in addition to the screw in the receiver.

Royal Arms semi-finished stock, Mannlicher style.

Another carbine stock innovation by Royal Arms is use of a wood screw (e.g., 1¼" No. 10) to fasten the recoil plate in stock. This method should prove adequate in normal use.

Royal's "Sporter" stock may be had with their famous "Deer Scene" carving, which is accompanied by oak leaf carving on forearm, pistol grip, and next to cheekpiece. Both "Sporter" and "Mannlicher" styles are furnished with a bobcat carved on the side of the stock opposite the cheekpiece; there is no other carving on these models.

In addition to the standard "Supreme Grade" wood, several higher grades of fancy woods, as well as fittings of exotic woods, are available at appropriately higher prices.

EFFECTIVE NOV. 1, 1964
Discount does not apply
to bedding and finishing.

Royal Arms, Inc.

WORLDS LARGEST MANUFACTURER OF CARVED GUN STOCKS

10064 Bert Acosta Street *Santee, California, 92071* *Area 714:448-5466*

Dear Gun Dealer:

We'd like to introduce you to our firm, products, services and a business that has been built on quality, service, and customer satisfaction.

Our stocks are inlet to very close tolerances, giving nearly a press fit for most standard barreled actions. You will find that you or your gunsmith will spend far less time inletting and finishing a Royal stock than any other machined stock. The Royal stock does not require shaping, only a final sanding before finishing.

The enclosed catalog and order form will give you more information about our products. If you would like additional copies to distribute to your customers, just drop me a line. You might wish to have some on hand as the catalog will be heavily advertised in essentially all the gun magazines. These ads, by the way, will suggest that they get the catalog from their gun dealer.

Our large inventory permits us to reply to your orders for most stocks within one day. This, of course, means that you only need a few floor samples on hand to show your customers. If the stock you order is unique or if you request special services that require a delay on our part, we will notify you immediately and give you a date when you can expect delivery.

For all our products and services — except gunsmithing, sporterizing, and checkering — we extend a 25% dealer discount from our nationally advertised prices. The discount for checkering is 10%. Also for single orders of 18 or more stocks we provide an additional 10% discount. While we do not discount gunsmithing and sporterizing, you may find it to your advantage to use these services to close a sale or to help out when your gunsmith is swamped. By the way, the 25% discount is available on KHT Gun Cases and inlays, which are not on the order form.

Until a business relationship is established, our policy is to ship cash paid or COD, in both cases for the discounted retail price plus the actual shipping charges. In that we ship all non-COD's via air post (they guarantee a maximum of three days to ship anywhere in the U. S.), it is often advantageous not to use COD.

Please submit the usual dealer information with your initial order. On the back of this sheet is our "Starter Display Deal" which many dealers have found to be an excellent way to start with Royal Arms.

We shall be looking forward to hearing from you and when you are in the area drop in and see us.

MITCHELL MEAD
President,
ROYAL ARMS, INC.

STARTER DISPLAY DEAL

All stocks standard grade, plain, and unfinished

	Your price	*Retail price*
1 Walnut stock — M-1 Carbine	$14.63	$19.50
1 Myrtle stock — Springfield	14.63	19.50
1 Maple stock — Model 70	14.63	19.50
1 Cherry stock — FN	14.63	19.50
1 Four-stock display rack	Free	
Shipping charges	Free	
TOTALS	$58.50	$78.00

Note: The above assortment includes the *four most popular stock woods* and the *four most popular rifle models.* You may, though, order *one each* of *any* of the rifle models stated on our order form rather than the models listed above. Also, you may wish to have one stock finished, at an extra charge, to use as an attention getter.

December 10, 1964

N E W F R O M R O Y A L A R M S

ROLL-OVER COMB

Due to the consistancy of request for this high scope comb we have begun to switch to it. We believe it to be a better design esthetically and functionally than any available.

It can be FITTED TO YOU in a way impossible in any other sporting stock style. Because of the possibility of being too full or too high it must be fitted before finishing. It should be filed down a little at a time until you are able to close your eyes, lay into the gun in a relaxed manner, then open your eyes and be right on the sight. For this reason we can not finish the ROLL-OVER stock here. I suggest that you get one of our finish kits and do it yourself or have it done locally.

This pattern is designed in such a way that with a rasp you can easily remove the roll-over and style the stock into the conventional ROYAL type comb and cheek piece.

This will be made available in one model at a time starting with the 30-'06 Springfields, then the '98, HVA, FN, etc. It will not soon be available in some models nor in the Carved Deer design, nor in Left Hand. If you specifically want the roll-over, please verify its availability or expect some delay in these.

PLEASE LET US KNOW YOUR REACTION TO THIS CHANGE.

NEW

Royal Shotgun stocks!

Price from $11.50
for the buttstock

$8.00 for forend

ONE OF THE BEST WAYS TO GET A GOOD TRAP OR SKEET GUN IS TO RESTOCK A USED FIELD MODEL 12 WINCHESTER OR MODEL 870 REMINGTON

and

ROYAL ARMS INCORPORATED IS PROUD TO ANNOUNCE THAT WE HAVE COMPLETED THE DEVELOPMENT OF THESE SHOTGUN STOCK PATTERNS. Great pains have been taken to incorporate into our design the features TRAPSHOOTERS want. The prototypes were taken to the ranges time and time again with alterations they requested. These are not some pattern-makers idea of what you should have, but what top shooters know they want. Features such as the BEAVERTAIL FOREND, mild WUNDHAMMER SWELL in the grip, FLARRED GRIP (we added the ROSEWOOD CAP and spacers for looks), the ROLLOVER COMB, and 16" maximum length of pull allow for exact fitting to you. The stocks are smooth and ready for final sanding.

We now have them ready for the most popular shot guns. Stocks with blank inletting for doubles and other models are available on special request. These stocks can be fitted to you for TRAP, SKEET, or FIELD in such a way that you easily lay into the sights with your eyes closed. If you cannot come in for a fitting we prefer that you or your gunsmith fit and finish it locally. We can fit it to your described length, drop, and castoff for $15 if you send us your gun. The rollover comb can be shaved or removed if desired to produce a standard Monte Carlo of your own taste.

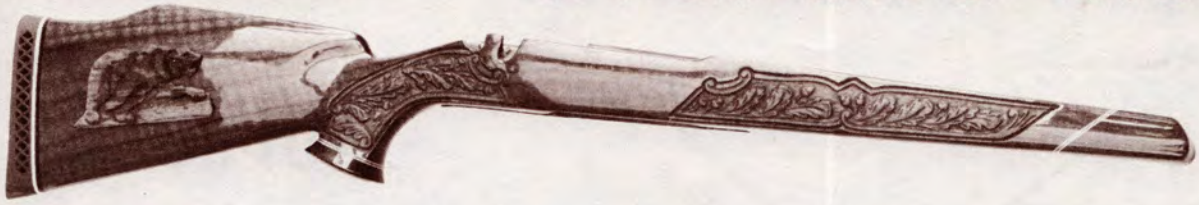
DESCRIBE YOUR STOCK BY CHECKING OUR POST PAID ORDER FORM

Royal Arms, Inc.
10064 BERT ACOSTA STREET
SANTEE, CALIFORNIA 92071

World's Largest Manufacturer of Carved Gun Stocks

"Ideal Gift"

OVERLAY CARVINGS



CURVED TO FIT ANY STOCK

$ 9.00

Wafer thin and expertly crafted in ROSEWOODS, WALNUTS, MAPLE, MYRTLE, and CHERRY or cut from your wood to match inlays, tip & cap, or stock.* EBONY is available for $1.00 additional. These are all approximately the same size as our standard Deer carving and can be used to replace it or on the butt of any stock.

INSTALL with any good glue or epoxy. The curved back will fit your gun butt almost exactly. Tape it in place. Cover the overlay with 2 thicknesses of corrogated cardboard and wrap very tightly with string to pull all points to the stock. THAT'S IT. After scraping away the excess glue some like to stipple around it with a leather working tool. If you prefer, we will install the overlay for $3.50.

* if we are to carve your wood, send a piece ½" X 4" X 11"-same price

DUCK

GOOSE

QUAIL

BIGHORN

SQUIRREL

& PHEASANT

will also be available in months to come

CHARGING BEAR | ANTELOPE | RUNNING BEAR | JAVELINA | COUGAR | DEER

Royal Arms, Inc.

10064 BERT ACOSTA STREET
SANTEE, CALIFORNIA 92071

World's Largest Manufacturer of Carved Gun Stocks

Royal Arms, Inc.

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SANTEE, CALIFORNIA 92071

Guarantee

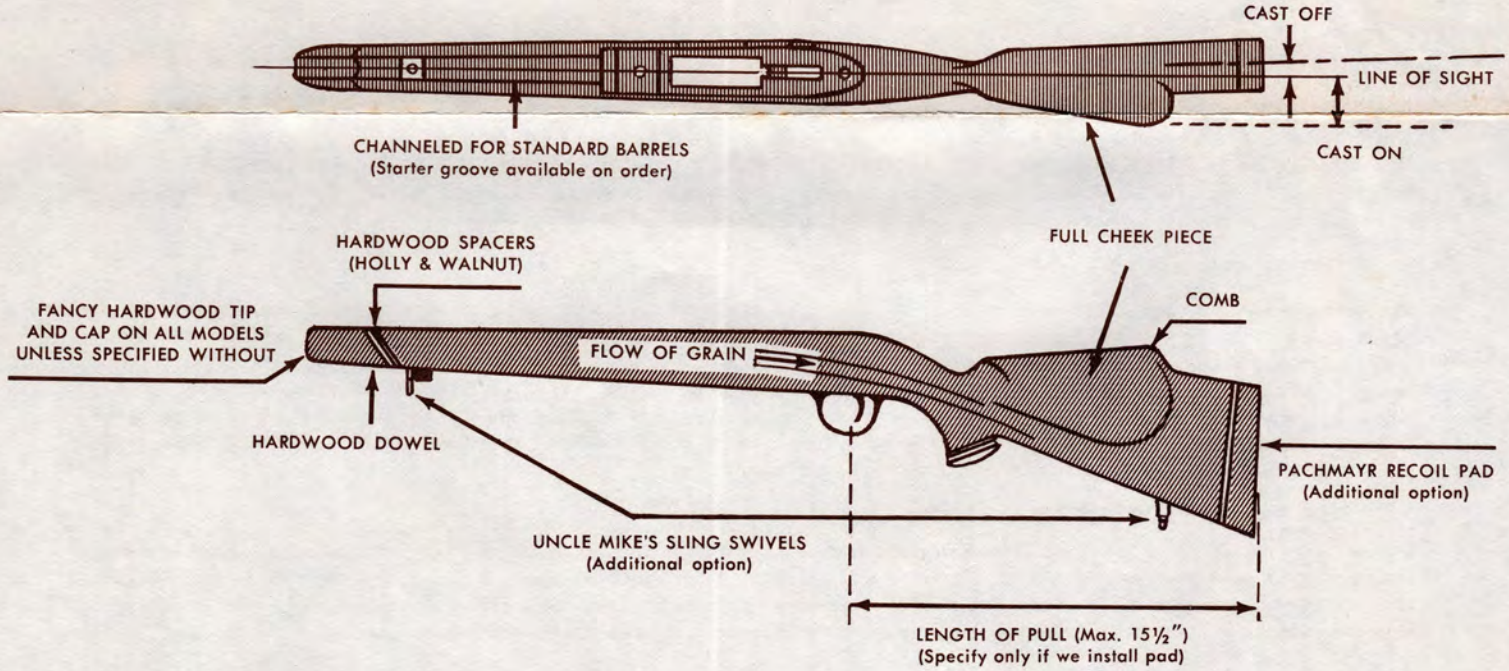
Our business depends totally upon YOUR satisfaction. We do not try for the one shot sale—there are not that many customers; therefore, our guarantee is simple. If the stock you receive is not exactly what you expected, return it for replacement—no questions asked. Just specify what you want different. This guarantee is printed on each stock and holds so long as the stock is kept clean and no work is done on it, so inspect the stock carefully before accepting it. Factory 2nds or "utility" grade stocks are sold only at the plant (and readily), so you will not get any of these.

President

TECHNICAL INFORMATION

CHEEK PIECE & COMB

All ROYAL stocks have a high Monte Carlo comb so the recoil pulls the stock away from your cheek instead of into it. This also permits tailoring the stock to the fullness of the shooter's face and the type of sights that are to be used. The cheek piece is "cast on" as contrasted to the "cast off" of the butt. This "cast on" cheek piece also permits trimming for custom fitting of the stock to the individual shooter.



BARREL GROOVE

Royal stocks are grooved to fit slightly turned down and polished military or standard barrels in order to assure a perfect custom fit between barrel and stock. If your barrel has been turned down more than this, you should order the stock with only a "starter" groove. Spaces are provided on the order form for indicating the type of barrel groove you want on the stock.

GRADES OF WOOD

"UTILITY"

Like any other stock maker some utility wood turns up after it is cut. However, because of our standard of quality WE DO NOT SEND IT OUT as "leader," "select," "utility," "#6," or any culled grade. We sell utility stocks ONLY AT THE SHOP as factory 2nds. Prices vary from 50% to 80% off.

"STANDARD"

This is all sound, dry wood, with good grain flow through the entire stock. Each piece is metered through the center for moisture with radio frequency type equipment. Like the other grades it comes with tip and cap of fancy hardwood. You may specify "light" or "dark" tip and cap. The "light" is figured maple, zebra wood, or myrtle. The "dark" is figured walnut, rosewood, cocobolo, or ebony. Rosewood is now most predominantly used. Myrtle and maple stocks are usually desired with figure so are recommended in "Fancy" grades only.

"FANCY"

Same as "Standard" except that a definite figure (or colorful grain in Myrtle, Cherry, or Claro Walnut) will be present.

"FANCY A"

Again the same except the stock will be well figured and/or very colorful.

"FANCY AA"

This grade is fully figured in the butt and perhaps some stable figure in the forearm, or very nicely colored throughout. In any grade, no burl, crotch, or unstable figure is allowed in the forearm; however, color, quilt, or fiddle figures are as in the "AAA" stocks illustrated in the color brochure.

"FANCY AAA"

These stocks are exceptional. They are full figured on both sides. As above, no unstable figure is allowed in the forearm. You will note in the color brochure that the "AAA" fiddle walnut was poorly lighted. The stock actually shows the full length figure much more vividly than appears. We are very particular with what we call "AAA" grade.

"SPECIAL SELECTION"

This is fully figured as with "AAA" grade stocks but each is selected only when we can honestly say to ourselves: "This has NO flaw, its figure and grain are perfectly beautiful, NONE BETTER CAN BE FOUND." These are priced according to how rare they are and the sky is the limit. Most can be had, however, for from $40 to $100 over the "Standard." Sometimes you will have to wait for us to find these blanks.

TIPS & CAPS INSTALLED

Fancy hardwood tip and cap, complete with white holly and walnut spacers, are STANDARD ON ALL ROYAL STOCKS. The tips are installed at a 45° angle and are reinforced with a hardwood dowel. They never come off or shrink away from the rest of the stock. While other stockmakers charge $7.50 to $10.00 extra for installing hardwood tips and caps, there is no additional charge when you purchase a ROYAL stock. Our tips and caps are machined to the stock and like the rest of the stock are ready for final bedding and sanding. NO COMPETITOR IS OFFERING THIS FEATURE NOR ARE THEY ABLE TO MATCH OUR CLOSE TOLERANCES, YET WE ASK ONLY $19.50 FOR A COMPLETE ROYAL STOCK. When you consider the time and cost for installing a tip and cap and making any other stock equal to ours in smoothness, you will be convinced that the smart custom stockmaker uses only ROYAL stocks.

MICROMETER TOLERANCES

Our thorough understanding of the requirements and limitations of woods, coupled with our knowledge of precision metal-working techniques, enables us to produce and reproduce patterns to meet specified micrometer tolerances. Our exclusive ability to do machine carving such as our deer and other animal scenes is also testimony to our ability. Our modern highspeed machines, plus our expert operators headed by Walt Beall, make reproduction to this same degree possible. Since we cater to the professional customer stockmaker, we work within their specifications and leave wood in areas where they often remove metal. This must be done because the professional as well as amateur custom stocker wants an exact mate of wood to metal. For example, we allow for removal of the '98 sight ring. We also inlet the '17 Enfield to allow for the straightened floor plate and altered bolt handle.

POLAROID PICTURES FOR SELECTING STOCKS OR BLANKS

For $1.00 (our cost) we will send you a Polaroid photo to help you select the stock, provided you fill in an order form so that we will know exactly the model and wood you want. In the picture we will include up to five stocks in our inventory at the time. We can also send a Polaroid photo of high grade blanks which we can set aside and cut to your specifications. Again let us point out the need for always specifying the model you want as in most cases we will probably have a stock on hand that will exactly meet your requirements.

ORDER FORM
and
PRICE LIST

From.....

St. and No.....

City.....

State.....Zip.....

FIRST CLASS
Permit No. 3
SANTEE,
CALIF., 92071

BUSINESS REPLY MAIL
No Postage Stamp Necessary if Mailed in the United States

5c POSTAGE WILL BE PAID BY

Royal Arms, Inc.

10064 BERT ACOSTA STREET

SANTEE, CALIFORNIA 92071

ROYAL GUNSMITHING (14)

Barrel

Cut and crown barrel	$ 4.50
Grind and semi-polish barrel (pre-turned or issue)	4.50
Contour barrel (turn, grind, cut and crown, semi-polish)	12.50
Contour barrel to customer specifications. (turn, grind, cut & crown, semi-polish)	17.50
Rebarreling (premium barrel, grind, cut and crown, polish, thread chamber, test fire, blue barrel) (deduct $2.50 without blueing)	45.00
Rechamber	$15.00 to $20.00
Check headspace	$1.00 to $3.50
Correct headspace when setting barrel back is necessary	15.00
Safety breech (original barrel)	22.50
Mausers	17.50
Safety breech (in addition to standard price of fitting new barrel)	12.50
Mausers	7.50

Bolt

Alter bolt handle for low scope	10.50
Enfield bolt straightened and streamlined	12.50
Alter bolt face and extractor for Magnum cases (Rem. $12.50)	7.50
Convert Enfield to cock on opening	12.50
Speed lock installed	12.50
Engine turn bolt, follower and extractor	10.00
Engine turn bolt only	6.50

Sight Installation (accessories additional)

Install top receiver mounts if receiver tapped (specify mounts)	2.00
Install top receiver mounts including tapping and drilling (specify mounts)	8.00
Install front ramp sight	5.00
Install open rear sight	5.00
Install peep sight including drilling and tapping	5.00
Install peep sight if receiver tapped and drilled	2.00
Install side mounts	12.50
Inlet stock for receiver sight where necessary	2.00

General

Drill and tap, per hole	1.75
Mill dovetail sight slot	$3.50 to $4.50
Install low scope safety	4.50
Install bullet point protectors (silver soldered)	7.50
Straighten Enfield trigger guard	7.50
Alter Enfield magazine for straightened trigger guard	3.50
Shorten Enfield trigger to compensate for reduced depth magazine	3.50
Remove Enfield ears and contour bridge to radius of front ring	10.50
Fill milled hole in top of Enfield receiver bridge	5.00
Lengthen magazine to accept long Magnum cartridges	20.00
Streamline trigger guard and semi-polish	5.00

Blueing

Blue any bolt action rifle	15.00
Bright blue any bolt action rifle	20.00
Extra grinding to remove pits where nec	5.00

19. SHOTGUN STOCKS

Circle your preference in each category

a. Wood — walnut or maple

b. Model — Rem. 870, Win. 12, Browning O&U

c. Grade of Wood

	Standard	Fancy A	Fancy AAA
Butt	$11.50	$19.00	$36.50
Forend	8.00	13.00	20.00

d. Finishing — plastic or oil

Butt $14.50
Forend 10.00

e. Checkering (standard pattern)

Butt $10.00
Forend 10.00
For other patterns see brochure

f. Recoil Pads
See reverse side No. 7 and No. 8

20 GUNLINE TOOLS (see brochure)

Camp Perry Set	$18.90
Leader Set	12.70
E-Z Checkit	7.20
Chisel Set C-1212	28.00
Chisel Set C-1208	18.00
Carving Set C-710	14.50
Carving Set C-705	7.20
Barrel Bedding Tool	3.50
Bottoming Tool Set	8.50
Shaper File Set	8.50

IMPORTANT

Before sealing, is your name and address plainly written on the other side?

ORDER FORM
and
PRICE LIST

SPORTERIZING YOUR MILITARY BARRELED ACTION (15)

(None of the prices below include the price of a stock)

No. 1—Springfield Package $37.50
Grind, polish, cut and crown barrel
Drill and tap receiver for top mounts
Alter bolt for low scope
Complete blue and polish bolt

No. 2—Springfield Package $55.00
(convert to .308 Norma Magnum or any .30 cal short Magnum)
Grind, polish, cut and crown barrel
Drill and tap receiver for top mounts
Alter bolt for low scope
Rechamber
Open bolt face and alter extractor
Modify action rails to feed Magnum cases
Complete blue and polish bolt

No. 3—Mauser Package $37.50
Grind, polish, cut and crown barrel
Drill and tap receiver for top mounts
Alter bolt for low scope
Complete blue and polish bolt
(remove steps from barrel add $4.50)

No. 4—Mauser Package $74.50
Short Magnums $79.50
Rebarrel with 24" premium barrel (sporter weight)
Grind, polish, cut and crown barrel
Drill and tap receiver for top mounts
Alter bolt for low scope
Complete blue and polish bolt

No. 5—Enfield Package $60.50
Grind, polish, cut and crown barrel
Drill and tap receiver for top mounts
Straighten and streamline bolt handle
Mill ears and contour bridge same as receiver ring
Straighten trigger guard
Reduce depth of magazine
Complete blue and polish bolt

No. 6—Enfield Package $80.50
(convert to .308 Norma Magnum or any .30 cal Short Magnum)
Grind, polish, cut and crown barrel
Rechamber
Drill and tap receiver for top mounts
Straighten and streamline bolt handle
Mill ears and contour bridge same as receiver ring
Straighten trigger guard
Open bolt face and alter extractor
Reduce depth of magazine
Modify action rails to feed Magnum cases
Complete blue and polish bolt

M1 CARBINE ACCESSORIES (16)

Upper handguard	7.50
Fitting Upper Handguard	3.00
Finishing Upper Handguard	2.00
Screw for rear action retainer with adaptor	1.00
Stock screw and ferule (hold down screw for front of receiver)	1.00

Prices of Services Not Listed on Request

Royal Arms, Inc.

ORDER FORM

Prices effective September 1, 1964

Check or circle the items or services listed below, place total in the space below, fold the form, insert your check, seal and mail.

1. Type of Rifle (check the space of the model you desire — be sure to circle the type of barrel channel pattern where there is a choice. The blacked out squares indicate stocks that are not presently available).

	Barrel Channel Patterns	Plain RH	Plain LH	Carved RH	Carved LH
Brevix	¾" groove				
Enfield (Eddystone, Rem.)	Mil. OR ½" gr.				
Husqvarna					
Steel floor plate	HVA Lt. Wt.				
Alum. floor plate	HVA Lt. Wt.				
Japanese 7.7	standard				
6.5	standard				
M-1 Carbine Sporter length	military				
Mann. length	military				
Mannlicher-Schoenaur	standard				
Mausers 95	starter OR ½" gr.				
95 Lt. Wt.	starter OR ½" gr.				
98 Large Ring	Mil. or ½" gr.				
98 Small ring	½" groove				
Argentine 91	lt. wt.* OR ½" gr.				
Argentine 09	lt. wt.* OR ½" gr.				
Arg. 09 Small Ring	lt. wt.* OR ½" gr.				
Browning	lt. wt.* OR ½" gr.				
Browning small ring	lt. wt.* OR ½" gr.				
BRNO Large ring	lt. wt.* OR ½" gr.				
BRNO Small ring	lt. wt.* OR ½" gr.				
FN	lt. wt.* OR ½" gr.				
FN 400	lt. wt.* OR ½" gr.				
Mexican 98 Sm. Ring	Starter groove				
Spanish 93	Starter groove				
Spanish 93 Lt. Wt.	Starter groove				
Swedish 96	Starter groove				
Swedish 94	Starter groove				
VZ-24 Lg. ring	lt. wt.* OR ½" gr.				
VZ-24 Sm. ring	lt. wt.* OR ½" gr.				
VZ-500	lt. wt.* OR ½" gr.				
Remington 725 Long Act.	std. OR ½" gr.				
725 Short Act.	std. OR ½" gr.				
722	std. OR ½" gr.				
721	std. OR ½" gr.				
700 Lg. act. ADL	std. OR ½" gr.				
700 Sh. act. ADL	std. OR ½" gr.				
700 Lg. act. BDL	std. OR ½" gr.				
700 Sh. act. BDL	std. OR ½" gr.				
Sako L579	Sako lt. wt.				
L57	Sako lt. wt.				
L469	Sako lt. wt.				
L461	Sako lt. wt.				
L46	Sako lt. wt.				
61 Finbear	Sako lt. wt.				
Savage 110 Long action	Standard				
110 Short action	Standard				
Springfield '03 & '03 A3	mil. OR ½" gr.				
Weatherby Mark V	No. 1 contour				
Winchester 88	Standard				
70	Featherweight				
70 Prewar	Featherweight				
70 (1964)	Featherweight				

* **Slightly turned down Douglas lt. wt.**

2. PLAIN AND CARVED STYLES
(circle the price of the style you desire)

	Right Hand	Left Hand
Plain	$19.50	$24.50
Plain, M-1 Mannlicher	24.50	
Plain, M-1 Mann. with tips	25.50	
Bobcat, M-1 Sporter	24.50	
Bobcat, M-1 Mannlicher	29.50	
Bobcat, M-1 Mannlicher with tips	30.50	
Carved Grips and Forend, No Scene	35.00	40.00
Carved Grips & Forend with Deer Scene	37.50	42.50
Carved Grips & Forend/Cougar Scene	50.00	55.00
Carved Grips & Forend/Javelina Scene	50.00	55.00
Carved Grips & Forend/Bear Scene	50.00	55.00
Carved Grips & Forend/Antelope Scene	50.00	55.00

Overlays of above animals only $9.00
Specify wood and animal .....
Overlay installed on any stock 3.50
Any style of stock with your wood subtract $5.
(Mesquite and extra hard wood extra)
Extra wood for rollover comb or beavertail forend add $5

3. TYPE and GRADE of WOOD (Check appropriate space)
(We use no utility grade wood)

	Standard	Fancy	Fancy A	Fcy. AA	Fcy. AAA	Special Selection
	Price as in No. 2	$5 Extra	$10 Extra	up to $20 Extra	up to $30 extra	$40 up Extra
WALNUT						
MAPLE						
MYRTLE						
CHERRY						

For fancy grades and above state the type you prefer, ie, fiddleback, crotch, quilted, etc.....

4. COLOR POLAROID PHOTOS
For a color photo of high grade stocks or blanks that best fit your description enclose $1 and check here ( ). We shall airmail the photo to you so you will not have to order sight unseen.

5. FANCY HARDWOOD TIP AND CAP INSTALLED
On all Royal stocks with white holly and walnut spacers, reinforced with a ⅜" dowel. These never come off. You can select light or dark. The "light" will be figured maple, zebra or myrtle. The "dark" is figured walnut, rosewood, cocobolo, or at $2 extra ebony **Circle one light or dark**
You may circle the wood preference above.

6. EXTRA TIP AND CAP KIT
A 2x2x3½" block precision cut at 45 degrees and drilled for dowel complete with matching block for cap, 2 walnut, 4 holly spacers, and dowel.

Specify Wood $3.00

7. PACHMAYR RECOIL AND BUTT PADS
Unless circled below your stock will come without recoil or butt pad

	Circle One
Butt pad, installed	$ 7.00
Lightweight Recoil pad, installed	7.75
Fieldweight Recoil pad, installed	8.50
Trap Recoil Pad, installed	$9.25
Length of pull (trigger to butt) _____	inches

Color preference: (circle one) red, brown, black

8. MORGAN ADJUSTABLE RECOIL PADS
Straight or curved, installed $16.50
Length of pull .....inches

9. QUICK DETACHABLE SLING SWIVELS Circle
Uncle Mike's set, installed $5.00

10. INLETTING Circle One
Custom bedding to barrel as inlet at left $15.00
Custom bedding, ½" groove or other than inlet at left 22.50
Glass bedding:
Barrel only 8.50
Receiver only 12.50
Receiver and Trigger Guard only 17.50
Reinforce recoil area only 3.50
Complete, barreled action and trig. gd... 25.00
Brownell's Acraglas Kit 3.00
Be sure to send us your barrel action for inletting service. There will be a return postage C.O.D. charge.

11. FINISHING
We only do the finishing if we do the inletting and install a recoil or butt pad. Circle One
High Luster Plastic Finish $24.50
Hand Rubbed Oil Finish 22.50
If you prefer to finish your own stock, try our excellent finishes.
Royal Oil, 2 oz. bottle $1.00
Indestructible Plastic Finish Kit $2.00

12. DE-TREVILLE CHECKERING PATTERNS
(see brochure) Pattern No..... Price $.....

13. CUSTOM CHECKERING
(see brochure) Pattern No..... Price $.....

14. GUNSMITHING SERVICES
See reverse side of this sheet. Check desired services there and place total charge here.
Price $.....

15. SPORTERIZING SERVICES
See reverse side of this sheet.
Package No..... Price .....

16. M-1 CARBINE ACCESSORIES
See reverse of this sheet. Check items desired there and place total here.
Price .....

17. INLAYS
(See enclosed list) Wood.....
Size ..... Shape..... Price.....

18. KHT GUN SCABBARD
Metal Scabbard, Boot, Brackets and Straps...$19.95

19. SHOTGUN STOCKS
See reverse side of order form, Total .....

20. GUNLINE TOOLS
See reverse side of order form, Total .....

21. TOTALS
Add prices of checked or circled services in numbers 2 to 20 add $1 for postage and handling.
California residents add 4%. Minimum deposit on C.O.D. $5. Make checks payable to **Royal Arms, Inc.**
If you desire additional information enclose a note with this form.

Print your name and address clearly on the front of this envelope.

NO STAMP OR ENVELOPE NECESSARY
This Flap is Gummed, Just Fold, Seal and Mail
CHECKS OR MONEY ORDERS MAY BE SAFELY ENCLOSED

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